

What Is Claimed Is:

1. A packaging bag with zipper, having a male zipper tape and a female zipper tape bonded to inner faces of respective front side and rear side sheet sections, or rear side and front side sheet sections, in a vicinity of an opening end of the bag located at an upper end of the bag when said bag is in an upright state, the opening end of the bag being located above a position where the zipper is disposed and being closed by means of heat sealing, wherein

the respective zipper tapes are bonded together in at least a region below an engaging section of said zipper tapes, out of regions below and above the engaging section, with heat sealing strength of a degree that allows the zipper tapes to be manually peeled apart, by means of an interface peeling action, an interlayer peeling action, or a cohesive peeling action.

2. The packaging bag with zipper according to claim 1, wherein one of the zipper tapes is made from a hot melt type adhesive resin, and the other zipper tape is made from a polyethylene type resin or polypropylene type resin of a same kind as a material forming inner layers of the bag.

3. The packaging bag with zipper according to claim 1, wherein both zipper tapes are made from a polyethylene type resin or polypropylene type resin of a same kind as a material forming inner layers of the bag, and a hot melt type adhesive resin section is provided on one of the zipper tapes at least in a bonding region formed by heat sealing below the engaging section of the zipper tapes.

4. The packaging bag with zipper according to claim 1, wherein one of the zipper tapes is made from a hot melt

type adhesive resin, and the other zipper tape is made to have an outer face made from a polyethylene type resin or polypropylene type resin of a same kind as a material forming inner layers of the bag, and to have an inner face made from a polyethylene type resin or polypropylene type resin of a different kind from the material forming the inner layers of the bag.

5. The packaging bag with zipper according to claim 1, wherein the inner faces of both zipper tapes are made from a polyethylene type resin or polypropylene type resin, and a hot melt type adhesive resin section is provided on the inner face of one of the zipper tapes, at least in a bonding region formed by heat sealing below the engaging section of the zipper tapes.

6. The packaging bag with zipper according to claim 1, wherein a hot melt type adhesive resin section to be bonded to the inner layer of the bag, is provided on an outer face of a zipper tape made from a polyethylene type resin or polypropylene type resin.

7. The packaging bag with zipper according to claim 1, wherein both zipper tapes are made from a resin containing a material comprising a random mixture of a straight-chain low-density polyethylene type resin and a polybutene-1 resin.

8. The packaging bag with zipper according to claim 1, wherein a resin section containing a material comprising a random mixture of a straight-chain low-density polyethylene type resin and a polybutene-1 resin is provided on the inner faces of both zipper tapes, at least

in a bonding region formed by heat sealing below the engaging section of the zipper tapes.